



Series 24 Lok Tainer

WEIGHT

.97g/cm (.087 oz/in)

MATERIALS AND FINISH

HOUSING

Material:

.025-in. (.64-mm) thick Beryllium Copper per QQ-C- 533 or .024-in. (.61-mm) thick Cold Rolled Steel per ASTM A-366

Finish:

See finish table on opposite page

CAM

Material:

Beryllium Copper per QQ-C-533

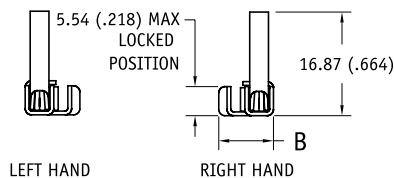
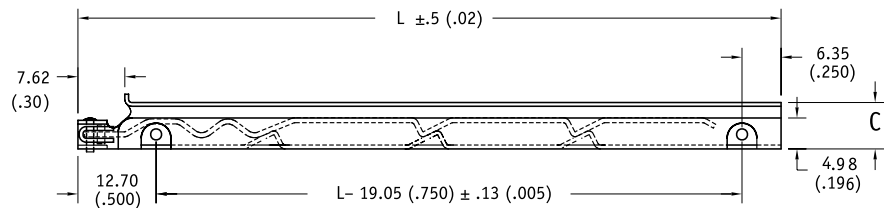
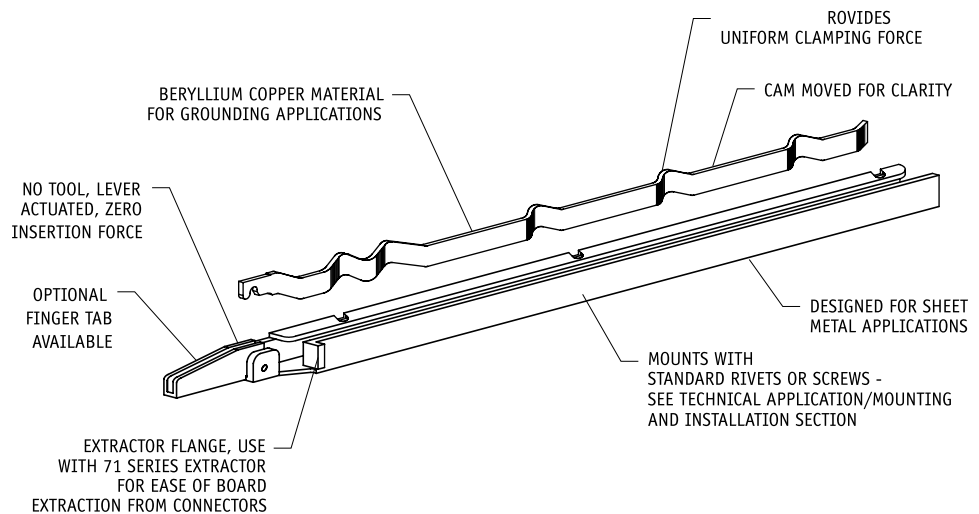
LEVER

Material:

Cold Rolled Steel per ASTM A-366
Note: Beryllium Copper lever furnished when housing is unplated

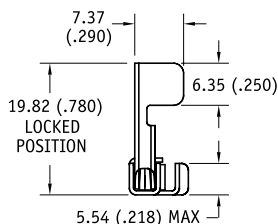
Finish:

See finish table on opposite page

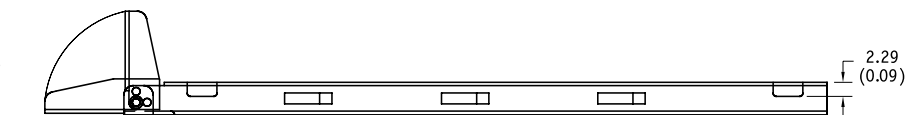


LEFT HAND

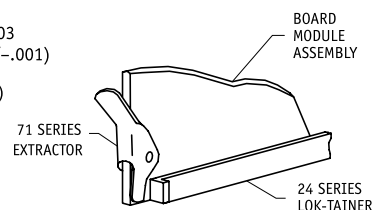
RIGHT HAND



NOT TO SCALE - LEFT HAND SHOWN



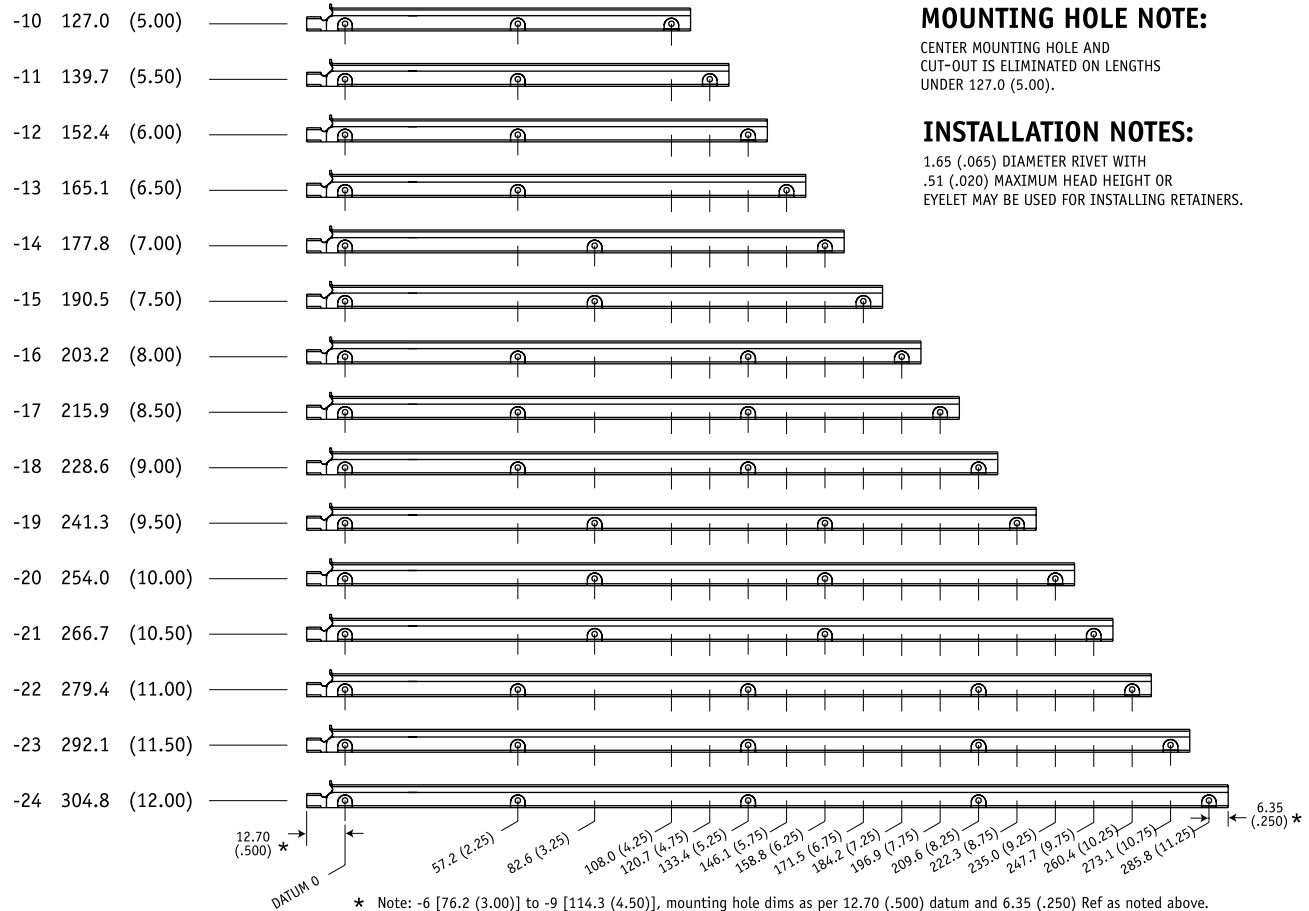
MOUNTING HOLE DETAIL
NOT TO SCALE



71 SERIES EXTRACTOR
OPTIONAL/NOT TO SCALE

Units: mm(in)
unless specified otherwise,
.xx = ± .25, .x = ± .5
(.xxx = ±.010, .xx = ± .02)

MOUNTING HOLE DIMENSIONS



MOUNTING HOLE NOTE:

CENTER MOUNTING HOLE AND CUT-OUT IS ELIMINATED ON LENGTHS UNDER 127.0 (5.00).

INSTALLATION NOTES:

1.65 (.065) DIAMETER RIVET WITH .51 (.020) MAXIMUM HEAD HEIGHT OR EYELET MAY BE USED FOR INSTALLING RETAINERS.

Part Number Code example: 24BX-3-10-6-L

Series 24 Lever-actuated LOK-TAINER, Beryllium Copper housing with flange, 2.39-mm (.094-in.) thick board, 127.2-mm (5.00-in.) long, nickel plate finish and left hand lever action

MATERIALS TABLE

CODE LETTER	
B	BERYLLIUM COPPER, 1/4H PER ASTM-B-194
S	STEEL PER ASTM-A-366

BOARD THICKNESS TABLE

DASH #	THICKNESS	A	B	C
	+ .127/- .000			
-1	0.79 (.031)	4.58 (.180)	8.89 (.350)	7.55 (.297)
-2	1.60 (.063)	4.58 (.180)	8.89 (.350)	7.55 (.297)
-3	2.39 (.094)	5.34 (.210)	9.66 (.380)	8.31 (.327)

FINISH TABLE

DASH #	
[blank]	SILVER PLATE PER QQ-S-365, TYPE III, GRADE A
-1	NONE
-2	EBANOL PER MIL-F-495 FOR BERYLLIUM COPPER PER MIL-C-13924 FOR STEEL
-3	CADMIUM PER QQ-P-416, TYPE 2, CLASS 2
-4	COPPER PLATE PER MIL-C-14550, CLASS 2
-5	GOLD PLATE PER MIL-G-45204, TYPE 1, GLASS 1
-6	NICKEL PLATE PER QQ-N-290, CLASS 1, GRADE G, BRIGHT
-7	ZINC PLATE CLEAR CHROMATE, PER ASTM-B-633, Fe/Zn 8
-8	ZINC PLATE YELLOW CHROMATE, PER ASTM-B-633, Fe/Zn 8
NOTE:	NO FINISH (-1) NOT AVAILABLE WITH "S" STEEL MATERIAL

Part Number Code

Series 24 LOK-TAINER Lever Actuated

Finger Tab

Finger tab _____ T
None _____ [Blank]

Housing Material

Beryllium Copper _____ B
or select from Materials Table

Extractor Flange

(Standard) _____ X
None _____ [Blank]

Board Thickness

1.60 (.063) PCB Thickness _____ 2
or select from Board Thickness Table

Length

Length in 12.7 (.50) increments _____ 6 [76.2 (3.00)]
to 24 [304.8 (12.00)]

Finish

Gold Plate _____ 5
or select from Finish Table

Lever Action

Left hand _____ L
Right hand _____ R